

# Fisher™ FIELDVUE™ DVC6200 Digital Valve Controller

The FIELDVUE DVC6200 digital valve controller is a HART® communicating instrument that converts a two-wire 4-20 mA control signal into a pneumatic output to an actuator. It can easily be retrofitted in place of existing analog positioners on most Fisher and non-Fisher pneumatic actuators.

## Features

### Reliability

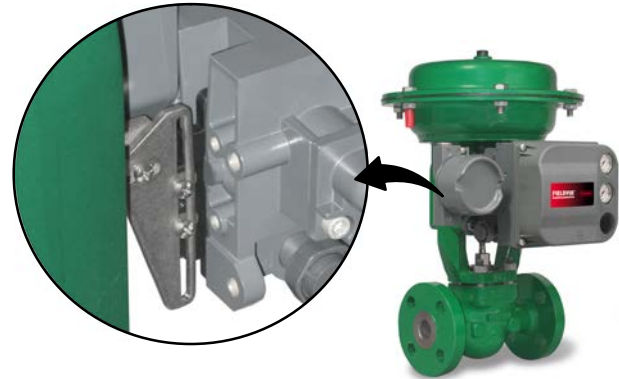
- **Linkage-Less Non-Contact Position Feedback**—The high performance, linkage-less feedback system eliminates physical contact between the valve stem and the DVC6200. There are no wearing parts so cycle life is maximized.
- **Built to Survive**—The field proven DVC6200 has fully encapsulated electronics that resist the effects of vibration, temperature, and corrosive atmospheres. A weather-tight wiring terminal box isolates field wiring connections from other areas of the instrument.
- **Actuator Overpressure Prevention**

### Performance

- **Accurate and Responsive**—The two-stage positioner design provides quick response to large step changes and precise control for small setpoint changes.
- **Travel Control/Pressure Fallback**—Valve position feedback is critical to the operation of a digital valve controller. The DVC6200 can detect position feedback problems and automatically revert to pressure control mode to keep the valve operational.
- **Ramped Cutoff** provides smooth transition from throttling control to shutoff

### Ease of Use

- **Enhanced Safety**—The DVC6200 is a HART communicating device, so information can be accessed anywhere along the loop. This flexibility can



**LINKAGE-LESS  
FEEDBACK SYSTEM**

W9721  
W9616

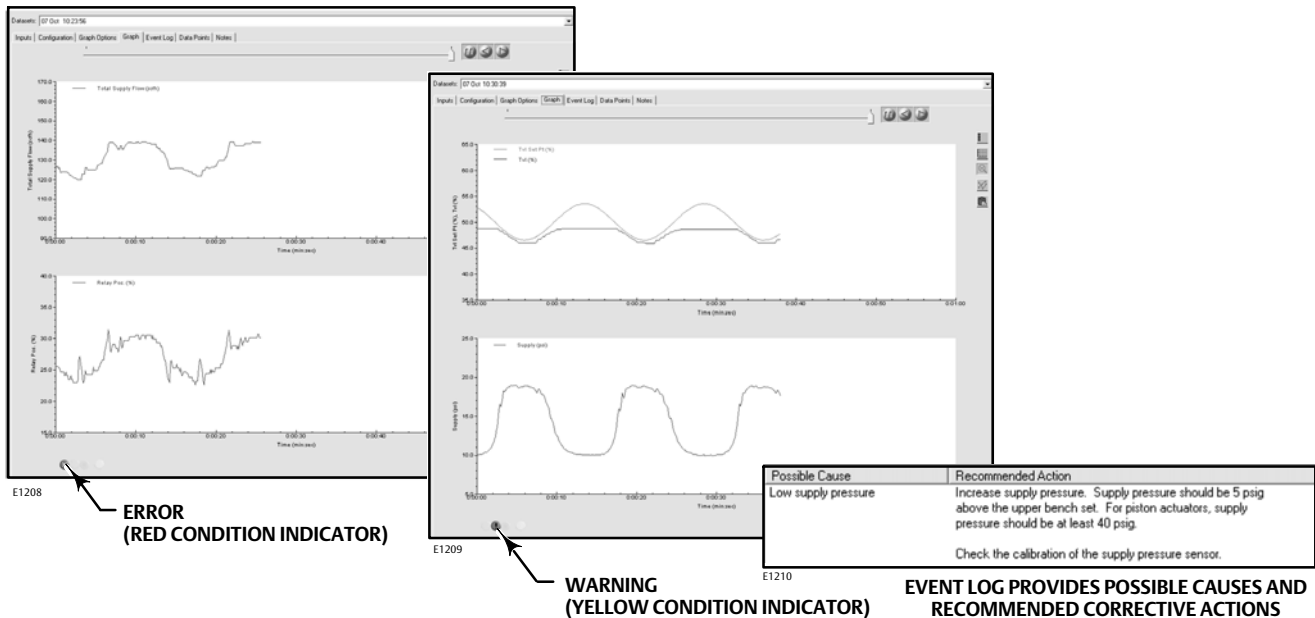
reduce exposure to hazardous environments and make it easier to evaluate valves in hard to reach locations.

- **Faster Commissioning**—HART communications allows you to quickly commission loops with a variety of tools, either locally at the valve assembly or remotely.
- **Easy Maintenance**—The DVC6200 is modular in design. Critical working components can be replaced without removing field wiring or pneumatic tubing.

### Value

- **Hardware Savings**—When installed in an integrated control system, significant hardware and installation cost savings can be achieved. Valve accessories such as limit switches and position transmitters can be eliminated due to the integrated position transmitter or switch option.
- **Increased Uptime**—The self-diagnostic capability of the DVC6200 provides valve performance and health evaluation without shutting down the process or pulling the valve assembly from the line.
- **Improved Maintenance Decisions**—Digital communication provides easy access to the condition of the valve. Sound process and asset management decisions can be made by analysis of valve information through Fisher ValveLink™ software.

**Figure 1. Condition Indicators**



## Valve Diagnostics

The DVC6200 digital valve controller provides a broad and deep portfolio of valve diagnostic capabilities. Whether the 475 Field Communicator is used to check for valve alerts and operational status, or ValveLink software is used for comprehensive diagnostic test and analysis, the tools are easy to use. When installed as part of a HART communicating system, the DVC6200 delivers prompt notification of current or potential equipment issues and supports NAMUR NE107 alert categorization.

Performance Diagnostics enable condition and performance monitoring of the entire valve assembly (not just the digital valve controller) while the valve is actively controlling the process. When conducting Performance Diagnostics tests, the valve does NOT move beyond the normal setpoint changes driven by the process controller. The DVC6200 uses statistical algorithms to determine condition and performance related issues based on live readings from the many on-board sensors. Results are then displayed graphically, with severity indicated by a red/yellow/green indicator (figure 1). A detailed description of the identified issue as well as suggestions for recommended actions are provided.

Examples of identifiable issues are:

- Low or high air supply or pressure droop
- Incorrect regulator setting
- Dirty air supply
- External air leak (actuator diaphragm or tubing)
- Calibration shift
- Valve stuck
- Piston actuator O-ring failure
- Excessive or insufficient valve assembly friction
- Excessive valve assembly deadband
- Elastomer failure in the DVC6200
- Broken actuator spring

Performance Diagnostics also provide access to full-stroke dynamic testing of the valve assembly including; valve signature, dynamic error band, step response, and stroke check. These tests change the instrument setpoint at a controlled rate and are performed while the valve assembly is isolated from the process.

For additional information on FIELDVUE diagnostics and ValveLink software refer to Fisher Bulletin 62.1:ValveLink Software ([D102227X012](#)).

## Specifications

### Available Mounting

- Integral mounting to Fisher 657/667 or GX actuators
- Integral mounting to Fisher rotary actuators
- Sliding-stem linear applications
- Quarter-turn rotary applications

DVC6200 digital valve controllers can also be mounted on other actuators that comply with IEC 60534-6-1, IEC 60534-6-2, VDI/VDE 3845 and NAMUR mounting standards.

### Communication Protocol

- HART 5 or ■ HART 7

### Input Signal

#### Point-to-Point

*Analog Input Signal:* 4-20 mA DC, nominal; split ranging available

Minimum Voltage Available at Instrument Terminals must be 9.5 VDC for analog control, 10 VDC for HART communication

*Minimum Control Current:* 4.0 mA

*Minimum Current w/o Microprocessor Restart:* 3.5 mA

*Maximum Voltage:* 30 VDC

Overcurrent protected

Reverse Polarity protected

#### Multi-drop

*Instrument Power:* 11 to 30 VDC at 10 mA

Reverse Polarity protected

### Supply Pressure<sup>(1)</sup>

Minimum Recommended: 0.3 bar (5 psig) higher than maximum actuator requirements

Maximum: 10.0 bar (145 psig) or maximum pressure rating of the actuator, whichever is lower

### Supply Medium

Air or Natural Gas

Supply medium must be clean, dry, and noncorrosive and meet the requirements of ISA Standard 7.0.01 or ISO 8573-1

### Output Signal

Pneumatic signal, up to full supply pressure

Minimum Span: 0.4 bar (6 psig)

Maximum Span: 9.5 bar (140 psig)

Action: ■ Double, ■ Single Direct or ■ Reverse

### Steady-State Air Consumption<sup>(2)(3)</sup>

At 1.4 bar (20 psig) supply pressure: Less than 0.38 normal m<sup>3</sup>/hr (14 scfh)

At 5.5 bar (80 psig) supply pressure: Less than 1.3 normal m<sup>3</sup>/hr (49 scfh)

### Maximum Output Capacity<sup>(2)(3)</sup>

At 1.4 bar (20 psig) supply pressure: 10.0 normal m<sup>3</sup>/hr (375 scfh)

At 5.5 bar (80 psig) supply pressure: 29.5 normal m<sup>3</sup>/hr (1100 scfh)

### Operating Ambient Temperature Limits<sup>(1)(4)</sup>

-40 to 85°C (-40 to 185°F)

-52 to 85°C (-62 to 185°F) for instruments utilizing the Extreme Temperature option (fluorosilicone elastomers)

### Independent Linearity<sup>(5)</sup>

Typical Value: ±0.50% of output span

### Electromagnetic Compatibility

Meets EN 61326-1:2013

Immunity—Industrial locations per Table 2 of the EN 61326-1 standard.

Emissions—Class A

ISM equipment rating: Group 1, Class A

### Vibration Testing Method

Tested per ANSI/ISA-S75.13.01 Section 5.3.5.

### Input Impedance

An equivalent impedance of 550 ohms may be used. This value corresponds to 11V @ 20 mA.

### Humidity Testing Method

Tested per IEC 61514-2

### Electrical Classification

#### Hazardous Area Approvals

CSA—Intrinsically Safe, Explosion-proof, Division 2, Dust Ignition-proof

FM—Intrinsically Safe, Explosion-proof, Non-Incendive, Dust Ignition-proof

ATEX—Intrinsically Safe, Flameproof, Type n, Dust by intrinsic safety

IECEx—Intrinsically Safe, Flameproof, Type n, Dust by intrinsic safety or by enclosure

-continued-

**Specifications (continued)**

<p><b>Electrical Housing</b> CSA— Type 4X, IP66    ATEX— IP66 FM— Type 4X, IP66    IECEx— IP66</p> <p><b>Other Classifications/Certifications</b> Natural Gas Certified, Single Seal Device— CSA, FM, ATEX, and IECEx Lloyds Register— Marine Type Approval CML— Certification Management Limited (Japan) CUTR— Customs Union Technical Regulations (Russia, Kazakhstan, Belarus, and Armenia) INMETRO— National Institute of Metrology, Quality and Technology (Brazil) KGS— Korea Gas Safety Corporation (South Korea) NEPSI— National Supervision and Inspection Centre for Explosion Protection and Safety of Instrumentation (China) PESO CCOE— Petroleum and Explosives Safety Organisation - Chief Controller of Explosives (India) Not all certifications apply to all constructions. Contact your <a href="#">Emerson sales office</a> for classification/certification specific information.</p> <p><b>Connections</b> Supply Pressure: 1/4 NPT internal and integral pad for mounting 67CFR regulator Output Pressure: 1/4 NPT internal Tubing: 3/8-inch recommended</p>	<p>Vent: 3/8 NPT internal Electrical: 1/2 NPT internal or M20<sup>(6)</sup></p> <p><b>Actuator Compatibility</b> Stem Travel (Sliding-Stem Linear) <i>Minimum:</i> 6.35 mm (0.25 inch) <i>Maximum:</i> 606 mm (23-7/8 inches) Shaft Rotation (Quarter-Turn Rotary) <i>Minimum:</i> 45° <i>Maximum:</i> 90°</p> <p><b>Weight</b> Aluminum: 3.5 kg (7.7 lbs) Stainless Steel: 8.6 kg (19 lbs)</p> <p><b>Construction Materials</b> Housing, module base and terminal box: A03600 low copper aluminum alloy (standard), Stainless Steel (optional) Cover: Thermoplastic polyester Elastomers: Nitrile (standard)</p> <p><b>Options</b></p> <ul style="list-style-type: none"> <li>■ Supply and output pressure gauges or ■ Tire valves</li> <li>■ Integral mounted filter regulator ■ Low-Bleed Relay<sup>(7)</sup> ■ Extreme Temperature ■ Natural Gas Certified, Single Seal Device ■ Remote Mount<sup>(8)</sup></li> <li>■ Stainless Steel ■ Integral 4-20 mA Position Transmitter<sup>(9)(10)</sup> ■ Integral Limit Switch<sup>(11)</sup></li> </ul>
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NOTE: Specialized instrument terms are defined in ANSI/ISA Standard 51.1 - Process Instrument Terminology.  
 1. The pressure/temperature limits in this document and any other applicable code or standard should not be exceeded.  
 2. Normal m<sup>3</sup>/hour - Normal cubic meters per hour at 0°C and 1.01325 bar, absolute. Scfh - Standard cubic feet per hour at 60°F and 14.7 psia.  
 3. Values at 1.4 bar (20 psig) based on a single-acting direct relay; values at 5.5 bar (80 psig) based on double-acting relay.  
 4. Temperature limits vary based on hazardous area approval. Lower temperature limit for CUTR Ex d approval with fluorosilicone elastomers is -53°C (-63.4°F).  
 5. Not applicable for travels less than 19 mm (0.75 inch) or for shaft rotation less than 60 degrees. Also not applicable for digital valve controllers in long-stroke applications.  
 6. M20 electrical connection only available with ATEX approvals.  
 7. The Quad O steady-state consumption requirement of 6 scfh can be met by a DVC6200 with low bleed relay option, when used with up to 3.7 bar (53 psi) supply of Natural Gas at 16°C (60°F).  
 8. 4-conductor shielded cable, 18 to 22 AWG minimum wire size, in rigid or flexible metal conduit, is required for connection between base unit and feedback unit.  
 9. 4-20 mA output, isolated; *Supply Voltage:* 8-30 VDC; *Reference Accuracy:* 1% of travel span.  
 10. Position transmitter meets the requirements of NAMUR NE43; selectable to show failure low (< 3.6 mA) or failure high (> 22.5 mA). Fail high available only when the positioner is powered.  
 11. One isolated switch, configurable throughout the calibrated travel range or actuated from a device alert; *Off State:* 0 mA (nominal); *On State:* up to 1 A; *Supply Voltage:* 30 VDC maximum; *Reference Accuracy:* 2% of travel span.

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